



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D145-762-013
Job Sheet 192016



Part No: D145-762-013

Job Qty: 1 pcs

Part Name: Skidtube with Standard Wearplates Fits LH or RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/14/19

Job Tracking No:

Due Date: 4/2/19

Created By: Marie Lajeunesse

Type: SOLD

Description: *on 4/2/19*

Note: DWG REV E IPP REV:A 13.04.24 NEW ISSUE DD VERF:JLM IPP REV:B 13.11.14 AS PER IIN REV:C DD
VERF:JLM IPP REV:C 14.11.24 as per ecn14-654/chg003 DD VERF:JLM IPP REV:D 15.06.11 IIN REV:D DD
VERF:JLM IPP REV:E 16.02.05 IIN REV:E (ecn16-514) DD VERF:JLM IPP REV:F 16.07.19 add qty 2 D5301-1
DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	4/2/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S223194



Part: D145-762-013

Job No: 192016

Serial No/Batch: S223194

Revision: F

Inspector:

Exp Date:

Instructions: FAA STC SR01853SE 19/02/04, TC, STC LoA RI

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					Packaging 1 - 30		
					Packaging 1 - 31		
					Packaging 1 - 32		
					Packaging 1 - 33		
					Packaging 1 - 34		
					Packaging 1 - 35		
					Packaging 1 - 36		
120	QC 4	1 pcs	4/2/19	0.00 0.00	QC 4 - 28		
					QC 4 - 42		
					QC 4 - 58		
					QC 4 - 69		
					QC 4 - 9		
					QC 4 - 46		
130	Packaging 3-1 - Stock - B4B	1 pcs	4/2/19	0.00 0.00	Packaging 3 - 1 - B4B		
					Packaging 3 - 2 - B4B		
					Packaging 3 - 3 - B4B		
					Packaging 3 - 4 - B4B		
					Packaging 3 - 5 - B4B		
					Packaging 3 - 6 - B4B		
					Packaging 3 - 7 - B4B		
					Packaging 3 - 8 - B4B		
					Packaging 3 - 9 - B4B		
					Packaging 3 - 10 - B4B		
					Packaging 3 - 11 - B4B		
					Packaging 3 - 12 - B4B		
					Packaging 3 - 13 - B4B		
					Packaging 3 - 14 - B4B		
					Packaging 3 - 15 - B4B		
					Packaging 3 - 16 - B4B		
					Packaging 3 - 17 - B4B		
					Packaging 3 - 18 - B4B		
					Packaging 3 - 19 - B4B		
					Packaging 3 - 20 - B4B		
					Packaging 3 - 21 - B4B		
					Packaging 3 - 22 - B4B		
					Packaging 3 - 23 - B4B		
					Packaging 3 - 24 - B4B		
					Packaging 3 - 25 - B4B		
					Packaging 3 - 26 - B4B		
					Packaging 3 - 27 - B4B		
					Packaging 3 - 28 - B4B		
					Packaging 3 - 29 - B4B		
					Packaging 3 - 30 - B4B		
					Packaging 3 - 31 - B4B		
					Packaging 3 - 32 - B4B		
					Packaging 3 - 33 - B4B		
					Packaging 3 - 34 - B4B		
					Packaging 3 - 35 - B4B		
					Packaging 3 - 36 - B4B		
135	DC - 1 - B4B	1 pcs	4/2/19	0.00 0.00	DC - 1 - B4B		
					DC - 2 - B4B		
140	QC 21 - FG	1 pcs	4/2/19	0.00 0.00	QC 21 - FG - 21		
					QC 21 - FG - 70		
					QC 21 - SA - 53		

Part Op 120 - (QC4- 100% Inspect kits for completeness)
Descriptions: 130 - (Identify as per dwg & Stock Location: _____), Identify and pack for shipping as per PPP D145-762-013
Location: _____
135 - Photocopy bluefile & type labels per PPP D145-762-013 CHG006
140 - (QC21- Final Inspection - Work Order Release)

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN6C52A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	201294
D5300-1	GHL Bushing	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5175227
D5301-1	GHL Plug	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5174117
MS21043-6	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5216287
D145-762-043	Replacement Std Skidtube	1 pcs (1 ea)	120-QC 4	5175227 S224593
D145-762-053	Replacement Wearplates for Standard Skid tubes Fit LH or RH	1 pcs (1 ea)	120-QC 4	S224488

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN6C52A	2	42	0
	D5300-1	2	22	0
	D5301-1	2	24	0
	MS21043-6	2	147	0
120-QC 4	D145-762-043	1	0	0
	D145-762-053	1	1	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No.

Route update only

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Eng. (Non-AW) ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Large Fab ☐ Finishing ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐						
Date :	Sequence #:	QTY Affected :		MRB (QS042)						
Description Work Order Deviation		Disposition								
		Completed By								
		Lead hand / Supervisor								
		QC / QA Coordinator								

Root Cause		FAULT CATEGORY													
☐	Operator	☐	Contamination	☐	☐	☐	Power Loss/Surge	☐	☐	☐	☐	☐	☐	☐	Positioned Wrong
☐	Manufacturing Process	☐	Misaligned/off center	☐	☐	☐	Folio/Program	☐	☐	☐	☐	☐	☐	☐	Outside Tolerance
☐	Equip/Tooling	☐	BOM/Route	☐	☐	☐	Grain Direction	☐	☐	☐	☐	☐	☐	☐	Drawing
☐	Handling/Preservation	☐	Broken/Damage/Defect	☐	☐	☐	Weld	☐	☐	☐	☐	☐	☐	☐	Finish
☐	Material	☐	Incomplete/Unclear Instructions	☐	☐	☐	Wrong Stock Pulled	☐	☐	☐	☐	☐	☐	☐	Part Lost/Missing
☐	Product Improvement	☐	Drill Holes	☐	☐	☐	Out of Sequence	☐	☐	☐	☐	☐	☐	☐	Mistread
☐	Process Improvement	☐	Fit/Function	☐	☐	☐	Off-set/Set-up	☐	☐	☐	☐	☐	☐	☐	
☐	Human Factors	Other/Details:													

5.2 **BK 117 C-2 (EC 145) Skidtube Installations**

QTY -013	QTY -015	QTY -113	QTY -115	QTY -213	QTY -215	P/N	DESCRIPTION
X						D145-762-013	SKIDTUBE INSTALLATION WITH STANDARD WEARPLATES
	X					D145-762-015	FLOAT SKIDTUBE INSTALLATION WITH STANDARD WEARPLATES
		X				D145-762-113	SKIDTUBE INSTALLATION WITH HEAVY DUTY WEARPLATES
			X			D145-762-115	FLOAT SKIDTUBE INSTALLATION WITH HEAVY DUTY WEARPLATES
				X		D145-762-213	SKIDTUBE INSTALLATION WITH BASIC WEARPLATES
					X	D145-762-215	FLOAT SKIDTUBE INSTALLATION WITH BASIC WEARPLATES
1		1		1		D145-762-043	REPLACEMENT SKIDTUBE
	1		1		1	D145-762-045	REPLACEMENT FLOAT SKIDTUBE
1						D145-762-053	STANDARD WEARPLATE KIT
	1					D145-762-055	STANDARD WEARPLATE KIT
		1				D145-762-153	HEAVY DUTY WEARPLATE KIT
			1			D145-762-155	HEAVY DUTY WEARPLATE KIT
				1		D145-762-253	BASIC WEARPLATE KIT
					1	D145-762-255	BASIC WEARPLATE KIT
1	1	1	1	1	1	D145-762-061	GROUND HANDLING KIT
1		1				D145-762-063	HARDWARE KIT
	1		1			D145-762-065	HARDWARE KIT
				1		D145-762-263	HARDWARE KIT
					1	D145-762-265	HARDWARE KIT

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